MAHANAND DAIRY

SPECIFICATION FOR CAUSTIC SODA FLAKES

Caustic Soda Flakes

1) The material shall be supplied in the solid (flakes) form.

2) The material shall be free from foreign matter dirt or other visible impurities.

3) It shall be of Rayon grade with ISI Mark.

4) The material shall be packed in polyethylene bags of 50 kg. each.

REQUIREMENT FOR CAUSTIC SODA FLAKES AS PER IS: 252. 1991

Sr.No.	Characteristics	Requirement on Dry matter Basis
a)	Sodium Carbonate (Na ₂ CO ₃)	0.40
	% by mass, Max.	
b)	Sodium Hydroxide (as Na OH)	99.50
	% by mass. (Min)	
c)	Chlorides % by Mass (Max)	0.10
d)	Sulphate (as Na ₂ CO ₃) % by Mass (Max)	0.10
e)	Matter insoluble in water percent by	0.05
	mass, max	
f) %	of Total Alkalinity	99.5

- 5) Each bag shall be securely closed & shall bear legibly and indelibly the following information.
 - a) Name and grade of the material.
 - b) Name of the manufacturer & recognized trademark, if any.
 - c) Net mass of the material, and
 - d) Lot or batch number, in code or otherwise.
- 6) The polyethylene bags shall be Marked with the following Caution Note'. "CORROSIVE HANDLE WITH CARE" and appropriate label to indicate the possible corrosion Hazards.
- 7) Supplier shall issue MSDS and Analysis Report along-with materials and chemicals.

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