



MRSDMM

MAHARASHTRA RAJYA SAHAKARI DUDH MAHASANGH MARYADIT

Unit No.12, Aarey Colony, Western Express Highway, Goregoan (East), Mumbai-400 065,

Tel1 No : 022-26856936, 022-26850642

PURCHASE ENQUIRY

UNIT - MUMBAI

MAHANAND DAIRY

O/W No.:MND/7/PUR/2021-2022/

1710 MND;PUR,F-01,00

M/s. ..

Document No. : PI/0001040

Date : 04-Aug-2021

Tel/Fax No.

Email :

File No.:

Dear Sir,

Kindly Submit your lowest offer for the following items. Quotations may please be sent to us on or before Dt. 12-Aug-2021 , Quotation should be sent in sealed cover duly marked as Quotation for Enquiry No. : 130

SR. NO.	Item Code	DESCRIPTION	UNIT	QUANTITY REQUIRED
1	01-011	POLYFILM FOR MANGO LASSI 200 ML (AS PER ATTACHED SPECIFICATION)	K.G.	4000.00

Remarks : PI send quotation on sr_mgr_p@mahanand.in or mahanandpurchase@gmail.com alongwith GST Certificate.

ENQUIRY NO. : 130

OPENING DATE : 12-Aug-2021

Note : Please mention above Enquiry No. and Opening Date on the cover. Pl. quote your rates for given Items & given specification / Make only. Quoted Rate should not be all inclusive. Pl. mention Tax details in quotation.

For MAHARASHTRA RAJYA SAHAKARI DUDH MAHA SANGH MARYADIT

Act. Sr. Manager (Purchase)

AS PER THE ATTACHED LIST OF () SUPPLIERS

IT Dept.

TERMS AND CONDITIONS

1. Please offer your rates on F.O.R. Mumbai / Ex. Dairy Store basis.
Quoted Rate should be all inclusive (i.e. with P&F, Transport / Freight Charges etc.) and clearly mention only applicable GST percentage separately.
2. Rate Quoted with P&F, Extra Freight / Transport Charges will be considered as disqualify quotation.
3. Please attach the certificate of being an authorized dealer / distributor / of the company, under consideration, if any, along with the quotation.
4. Our term of payment is 30 days from the date of receipt and acceptance of goods as well as bills.
5. Your rates should be for the units given in our enquiry.
6. Packing and time of delivery should be clearly indicated.
7. Your offer should be valid for 60 days from the date of your quotation.
8. Please enclose leaflet, literature and samples along with quotation.
9. If we do not receive any response to our enquiry, it would be presumed that you are not interested in the above item / work, therefore, we will discontinue sending enquiries hereafter.
10. Supplier should clearly state the percentage of discount offered by them.
11. Rights of rejection reserved with M.R.S.D.M.M. Mumbai.
12. Samples should be provided at your own cost.
13. Bill for Material should be Mentioned of GSTN, Address & PAN No.

MAHANAND DAIRY

SPECIFICATION FOR BAHAR LASSI/ MANGO LASSI POUCH FILM FOR PACKING AT MAHANAND DAIRY

1. GENERAL REQUIREMENTS:

The film shall be uniform in texture and finish. The film shall be free from pinholes, streaks, and particles of foreign matter, insects, gauge variation, bands and un-dispersed raw material. There shall be no visible defects such as holes, tears or blisters. The film shall show no impression of handling on the surface of the film. The film shall have even and wrinkle free surface. It should unwind smoothly on machine and should not be sticky.

2. COMPOSITION:

The multi-layer-film shall be made using virgin polyethylene LDPE (1005FY20) and Octane base LLDPE (O19010) 50:50 proportion (to improve sealing performance), meeting with the food grade requirements given in IS: 10146: 1982 and IS: 101142: 1982. The pigments used (@ 2 % minimum) shall be from those listed in IS: 9833: 1981.

3. FILM FORM:

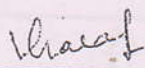


The film shall be supplied in rolls weighing not more than 20 Kg. including the weight of the core on which it is wound.

4. CORE:

The core on which the film is wound should be strong and made from properly compressed paper having smooth surface. Inner diameter of core should be 70 mm and its weight should not be more than 500 gm.

5. ODOUR:

The film shall have clean natural flavors & free from any extraneous smell.

		
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MAHANAND DAIRY

SPECIFICATION FOR BAHAR LASSI/ MANGO LASSI POUCH FILM FOR PACKING AT MAHANAND DAIRY

6. WINDING OF FILM:

The film shall be wound on the core uniformly and with proper tension giving perfect and trimmed edges. There shall be no telescoping of film layers. The core shall be strong enough so as not to collapse in use and shall be made from properly compressed paper, plastics with smooth surface.

7. THICKNESS:

The film printed with 200 ml. should have thickness in the range of 55 to 60 microns

8. WIDTH:

The width of the film shall be 323 ± 2 mm

- 1 mm

9. IMPACT RESISTANCE:

The maximum failure shall not be more than 50% when tested by the procedure given in A - 6 of

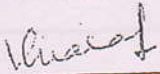


IS: 2508 - 1984

Dart for 55 to 60 micron

210 gf

10. TENSILE STRENGTH (KG F / CM²)

LD	220 \pm 5%
CD	180 \pm 5%

		
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MAHANAND DAIRY

SPECIFICATION FOR BAHAR LASSI/ MANGO LASSI POUCH FILM FOR PACKING AT MAHANAND DAIRY

11. PERCENTAGE ELONGATION :

LD	300MIN
CD	600 MIN

12. DROP TEST :

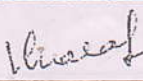

Sixteen samples of filled pouches shall be taken at random from the filling line. The temperature of the filled pouches shall be maintained within $\pm 2^{\circ}\text{C}$ of the filling temperature of the milk. The sample bags drawn from the machine shall be dropped from height of 1.2 m. on a flat surface. Each pouch shall be dropped four times in the following sequences.

- a) On flat side.
- b) On opposite side.
- c) On flat longer edge.
- d) On opposite longer edge.

The samples shall be deemed to have passed the test if not more than 20 % pouches burst in the test.

13. PACKAGING :

The rolls shall be packed in 5 ply corrugated boxes giving thereon the manufacturers name and weight of the rolls of film (excluding the core weight). The rolls should bear the serial numbers.

		
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MAHANAND DAIRY

SPECIFICATION FOR BAHAR LASSI/ MANGO LASSI POUCH FILM FOR PACKING AT MAHANAND DAIRY

14. PRINTING:

Film should be printed in Three colour for Bahar Lassi and Four Colour for Mango Lassi as per the artwork and/or colour scheme supplied by Mahanand Dairy. Printed pouch when tested in accordance with the method given in Annexure 'B' of IS:1805: 1989 shall not show any significant removal of the print. Printing shall be neat and clean without any defects and ink for printing shall conform to IS 5931: 1970

15. MARKING:

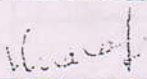
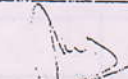

The rolls shall be marked legibly with the following

- Mass of the roll:
- Name, initial or trade mark of manufacturer.
- Thickness of the film.
- Batch No. & date of manufacture.
- Any other information required by the Mahasangh.
- Recycle Logo Printed on Polyfilm.
- Pollution Control Board Number Printed on Polyfilm.

16. SAMPLING METHOD:

The sampling method adopted for testing the polyfilm shall be as per IS: 2508 -1977 - CLAUSE - 6.

- Certificate of Analysis should be provided with each consignment of raw material

		
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